

# Introduction to Carbon Capture and Storage (이산화탄소 포집 및 저장 개론) (38535-01)

## - 2020 Final Examination -

Student ID:

Name:

### Notice

- Fill your name below:

*“I, \_\_\_\_\_, swear I solve all problems by myself in this final examination.*

*I will take any disadvantages if any dishonesty such as cheating is acted on my solution.”*

**5 points will be deducted from your total score if you do not fill in your name above.**

### **Problem 1.**

1-1. Explain main differences between post-combustion CO<sub>2</sub> capture and oxy-combustion CO<sub>2</sub> capture with three sentences. [5 pts.].

1-2. For the pre-combustion CO<sub>2</sub> capture from power generation, provide the chemical reaction of steam reforming of coke to give water gas. Is steam reforming endothermic or exothermic? [5 pts.]

1-3. For the pre-combustion CO<sub>2</sub> capture from power generation, provide the chemical reaction of water-gas shift reaction. Is this shift reaction endothermic or exothermic? [5 pts.]

## **Problem 2.**

Solve Problem 2 under the following conditions.

- A 800 MW coal fired power plant in Korea emits 5 million tonnes of CO<sub>2</sub> annually. This plant costs \$1,000 million to build and the annual operating cost is \$100 million. This plant has no decommissioning cost.
- Another plant with CCS also sends out 800 MW but emits 0.5 million tonnes of CO<sub>2</sub> annually. The extra CCS equipment adds \$800 million to the capital cost and \$80 million to the annual operating cost. This plant costs \$100 million to decommission.
- Assume a 10% discount rate and 2 years each for construction and decommissioning for the plant with CCS. Both plants operate for 25 years (7,000 hours each year).
- Total period: 29 years = construction for 2 years + operation for 25 years + decommissioning for 2 years.
- For all answers, you MUST round off all values (e.g., discount factor) to the second decimal place for this problem (최종 답은 소수 둘째자리까지 구하시오.)

2-1. How much is the COE (\$/MWh) of the power plant without CCS? [10 pts.]

2-2. How much is the COE (\$/MWh) of the power plant with CCS? [10 pts.]

2-3. How much is the CCS cost in \$ per tonne CO<sub>2</sub> avoided? [10 pts.]


### **Problem 3.**


List the following procedures of CMG reservoir simulation in order. [5 pts.]

- (A) Initialization Settings
- (B) Reservoir Definition
- (C) Fluid Definition
- (D) Well Definition & Operation
- (E) Rock-Fluid Information
- (F) Numerical Controls
- (G) Run & Results

### **Problem 4.**

Describe operating conditions for a CO<sub>2</sub> injection well, as shown in the figure below. What will happen if the wellbore pressure reaches 20,000 kPa? [5 pts.]

2010-03-01  Well: 'wl12\_inj' at 2010-03-01 (6268.00 day)

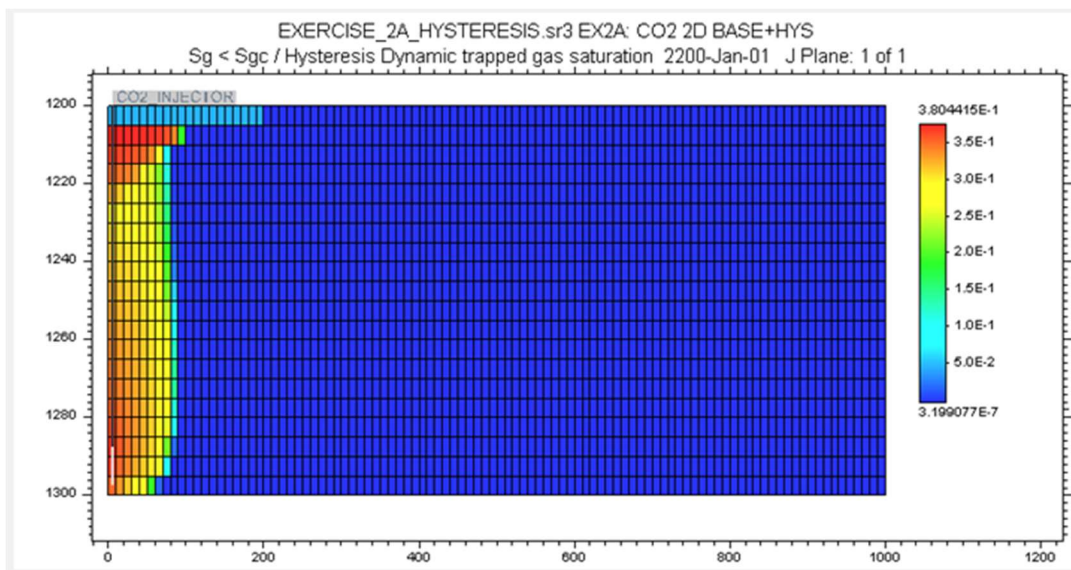
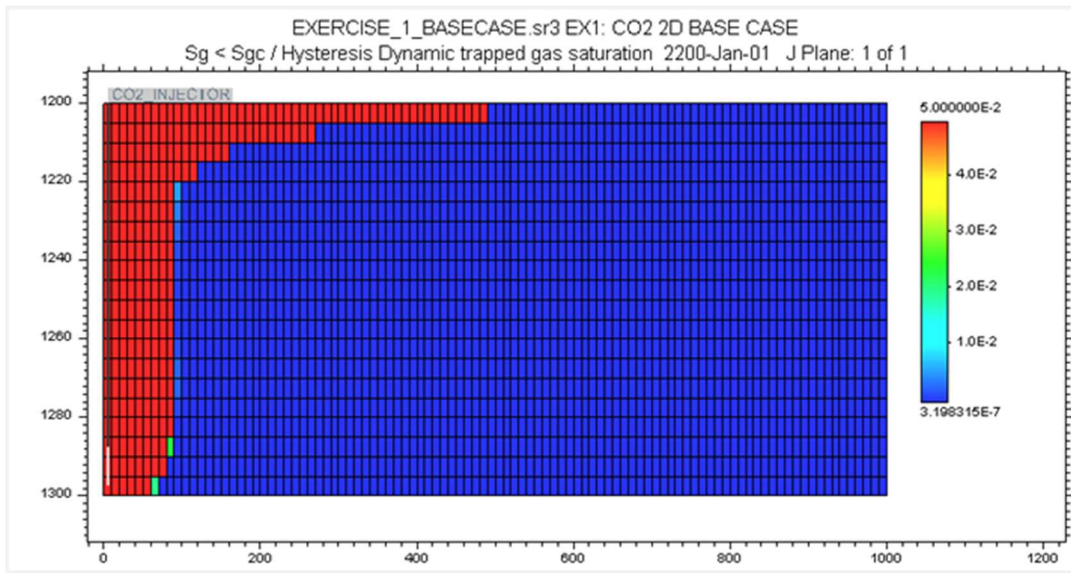
ID & Type	<input checked="" type="checkbox"/> Constraint definition	previous date: <none>					
<b>Constraints</b>	#	Constraint	Parameter	Limit/Mode	Value	Action	Frequency
	* 1	OPERATE	BHP bottom hole pressure	MAX	20000 kPa	CONT REPEAT	
Multipliers	2	OPERATE	STG surface gas rate	MAX	400000 m3/d...	CONT REPEAT	
Wellbore	<a href="#">select new</a> 						
Injected Fluid							

### **Problem 5.**

Below are figures to show simulation results of structural trapping and hysteresis trapping mechanisms where CO<sub>2</sub> has been injected for 1 year (2000-2001) and migrated for subsequent 199 years (2001-2200) under the following conditions:

- Each figure shows the distribution of trapped gas saturation water mole fraction (CO<sub>2</sub>) at the end of numerical simulation (date: January 1, 2200).
- A CO<sub>2</sub> injection well is installed to the left of the saline aquifer in each figure.
- Boundary condition: a closed boundary condition
- Initial gas saturation = 0.00
- Critical gas saturation = 0.05
- Residual gas saturation = 0.40

Interpret the results based on your engineering knowledge [10 pts].

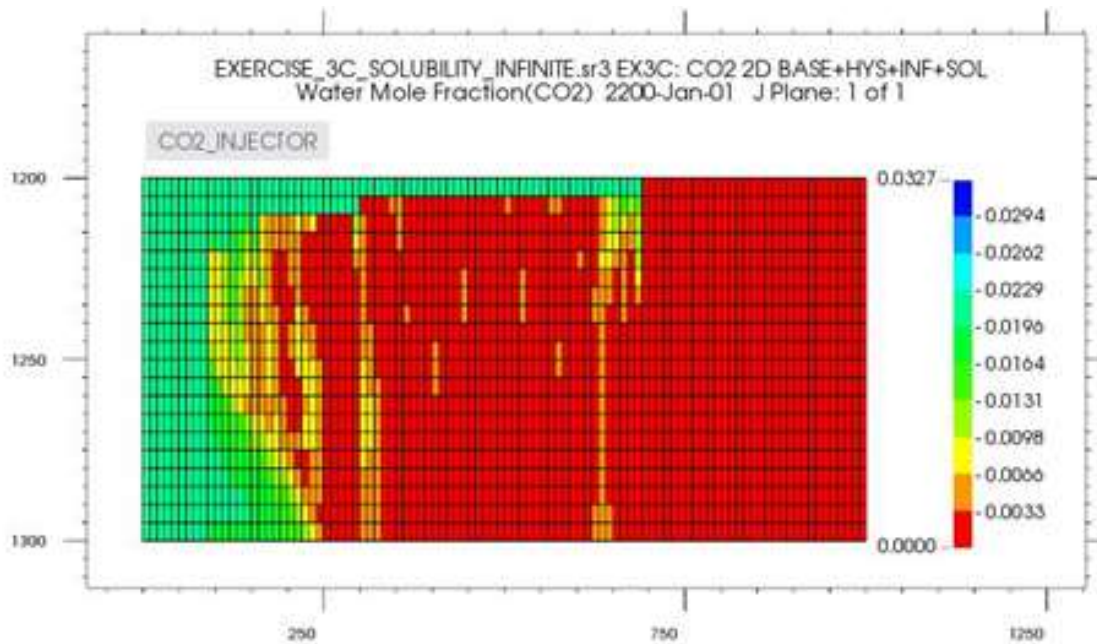


### **Problem 6.**

CO<sub>2</sub> has been injected for 1 year (2000-2001) and migrated for subsequent 199 years (2001-2200) at a saline aquifer under the following conditions:

- Below figure shows the distribution of water mole fraction (CO<sub>2</sub>) at the end of numerical simulation (date: January 1, 2200).
- A CO<sub>2</sub> injection well is installed to the left of the saline aquifer in the below figure.
- Boundary condition: Infinite acting aquifer is attached to the right of the saline aquifer in the figure.
- Initial gas saturation = 0.00
- Hysteresis and solubility trapping mechanisms are implemented in the numerical simulation.

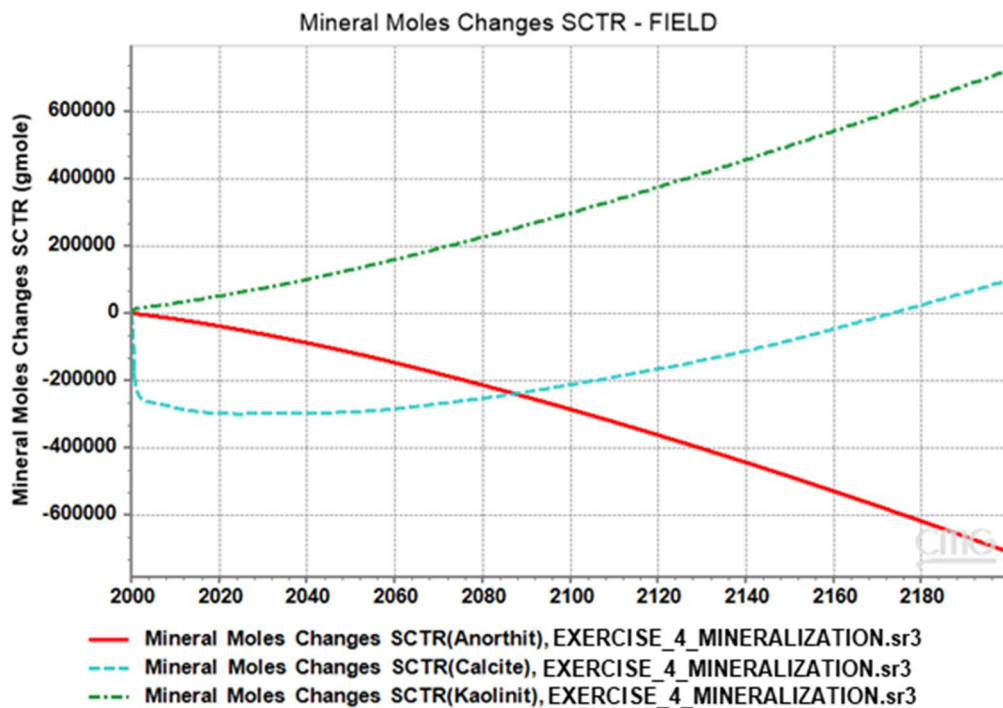
Interpret the injection and migration of CO<sub>2</sub> plume between 2000 and 2200 based on your engineering knowledge [15 pts].



### **Problem 7.**

Assume that a CCS operator injects CO<sub>2</sub> for 1 year, stops the injection, and monitors the migration of CO<sub>2</sub> plume for 199 years at a saline aquifer. This aquifer consists of three facies (i.e., rock types): Anorthite, Calcite, and Kaolinite. The graph below shows a change of mineral mole fractions caused by the mineral trapping mechanism.

Interpret the graph with chemical formulae related to the mineral trapping mechanism (e.g., acid-base chemical reaction and aqueous phase reactions) [20 pts].



----- This is the End of the Final Examination -----