

# Carbon Capture, Utilization, and Storage (이산화탄소 포집, 활용 및 저장) (38535)

## - 2024 Final Examination -

Student ID:

Name:

### Notice

- Fill your name below:  
*“I, \_\_\_\_\_, swear I solve all problems by myself in this final examination.  
I will take any disadvantages if any dishonesty such as cheating is acted on my solution.”*  
**5 points will be deducted from your total score if you do not fill in your name above.**
- **You MUST solve each problem by hand.**
- Submission Deadline: 09:30~10:45 AM, June 10, 2024

### **Problem 1.**

Provide the full name of each acronym [5 pts.]:

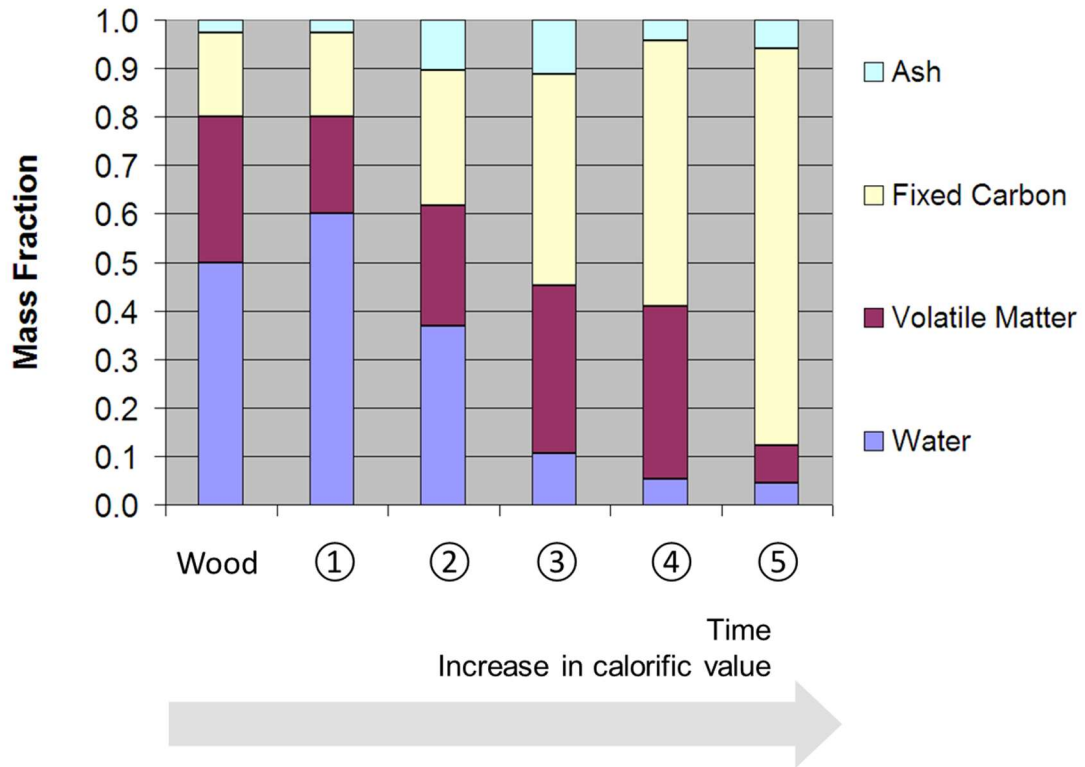
- 1-1. CCUS [1 pt.]
- 1-2. DAC [1 pt.]
- 1-3. MEA [1 pt.]
- 1-4. MDEA [1 pt.]
- 1-5. OPEX [1 pt.]

### **Problem 2.**

Provide a list of six geological options for being a potential CO<sub>2</sub> storage site. [10 pts.]

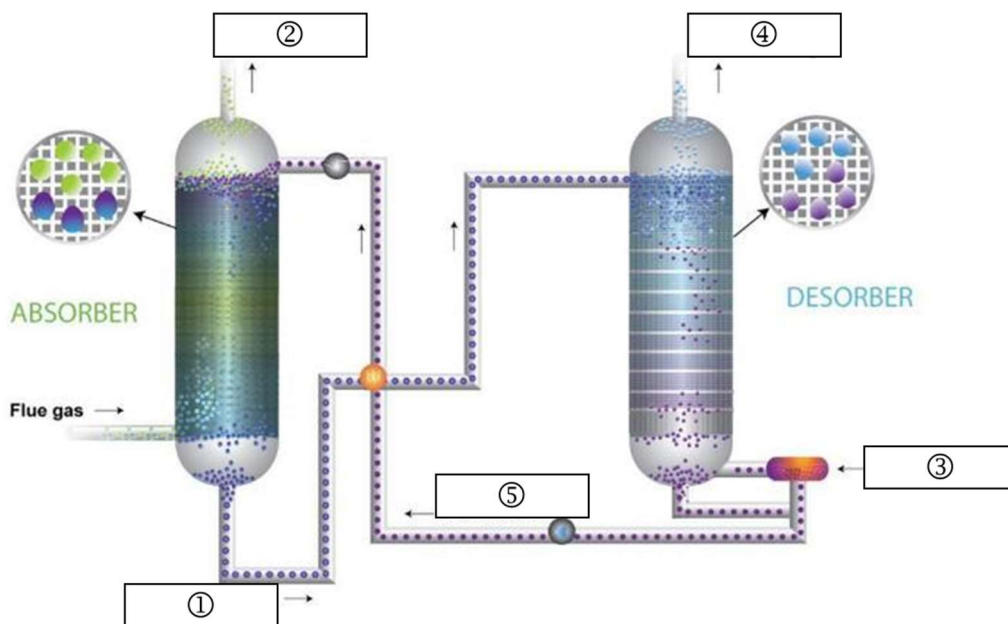
**Problem 3.**

Below figure shows a typical coal composition. Fill in the blanks from ① to ⑤. [5 pts.].



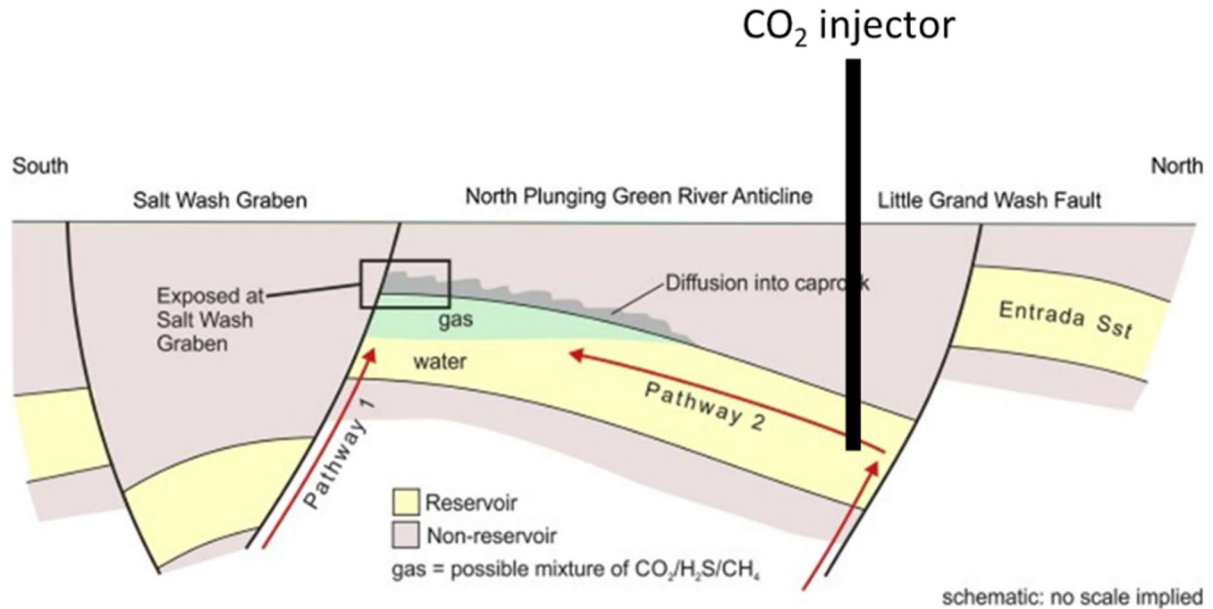
**Problem 4.**

Fill in the blanks from ① to ⑤ for solvent absorption (i.e., liquid stripping). [5 pts.].



### Problem 5.

Field operators plan to inject and store CO<sub>2</sub> permanently in a geological structure with rollover anticline and thrust-faults as follows:



5-1. Draw a fault-seal risk web and seal probability condition. [10 pts.]

5-2. Calculate an overall trap potential probability ( $P_{\text{trap}}$ ) of this storage site to the third decimal place (소수 셋째자리까지 계산하십시오). The operators provide the following geological conditions in cooperation with geologists, geophysicists, and petroleum engineers:

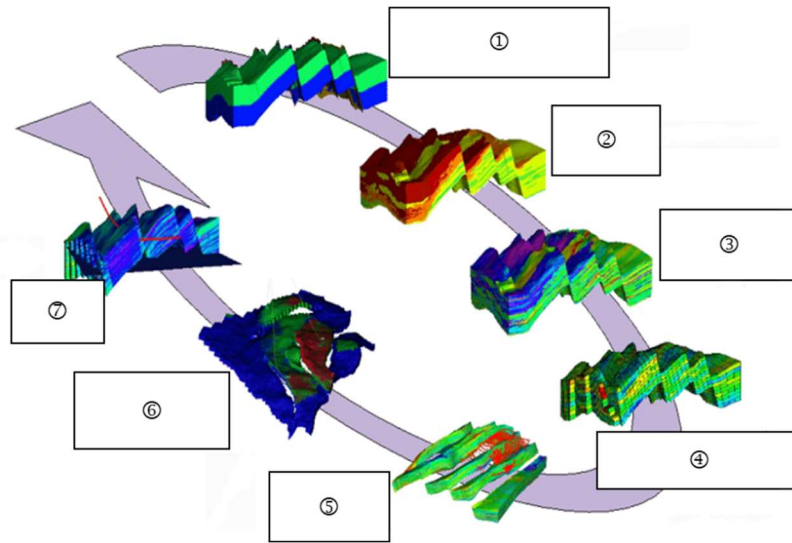
- Caprock capacity = 0.9
- Caprock geometry = 0.8
- Caprock integrity = 0.7
- Juxtaposition property = 0.9
- Fault zone property = 0.8
- Post-injection reactivation = 0.2

Note that every geological condition above is a probability value ranging between 0 and 1. [10 pts.]

5-3. Based on your engineering knowledge on the overall trap potential, judge if this site is a good candidate for a geological carbon storage project. [5 pts.]

**Problem 6.**

6-1. Fill in the blanks from ① to ⑦ for modelling of a geological CO<sub>2</sub> storage site. [7 pts.].

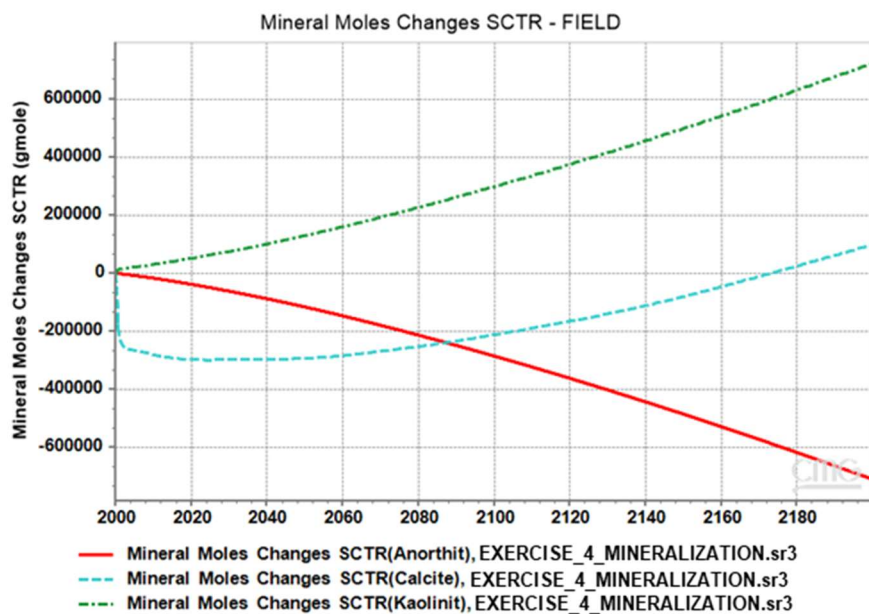


6-2. What is upscaling (in other words, homogenization)? [3 pts.]

**Problem 7.**

For a pilot CCS project, assume that a CCS operator injects CO<sub>2</sub> for 1 year, stops the injection, and monitors the migration of CO<sub>2</sub> plume for 199 years at a saline aquifer. This aquifer consists of three facies (i.e., rock types): Anorthite, Calcite, and Kaolinite. The graph below shows a change of mineral mole fractions caused by the mineral trapping mechanism.

Interpret the graph with chemical formulae related to the mineral trapping mechanism (e.g., acid-base chemical reaction and aqueous phase reactions) [20 pts].



### **Problem 8.**

Solve the problem under the following conditions.

- An offshore natural gas reservoir in Malaysia is under development in order to produce natural gas of 50 Bcf (Bcf = billion cubic feet) annually for 20 years.
- During 20-year natural gas production, annual CO<sub>2</sub> produced from the gas reservoir is 400,000 tonnes of CO<sub>2</sub>. If you do not conduct CCS, all the produced CO<sub>2</sub> will be emitted to the atmosphere.

[Plant w/o CCS]

- For a natural gas processing plant without CCS facilities, the estimated costs are as follows:
  - CAPEX to build a natural gas processing plant w/o CCS is \$300 million (300 \$MM).
  - Annual OPEX w/o CCS is \$40 million (40 \$MM/year).
  - Decommissioning cost w/o CCS is \$50 million (50 \$MM).

[Plant w/ CCS]

- If you additionally install CCS facilities to this natural gas processing plant, the estimated costs are as follows:
  - CAPEX to build the plant w/ CCS is 350 \$MM = 300 \$MM + 50 \$MM.
  - Annual OPEX w/ CCS is 45 \$MM/year = 40 \$MM/year + 5 \$MM/year.
  - Decommissioning cost w/ CCS is 54 \$MM = 50 \$MM + 4 \$MM.

[Field Lift Cycle]

- Total field life cycle is 24 years as follows:
  - 2 years for plant construction (split the CAPEX evenly over the first 2 years)
  - 20 years for natural gas production
  - 2 years for decommissioning (split the decommissioning cost evenly over the last 2 years)
  - No CO<sub>2</sub> is produced during plant construction and decommissioning.

[Financial Data]

- All produced gas is sold to the energy market with the natural gas price of 5 \$/Mcf (Mcf = thousand cubic feet)
- Discount rate = 10% (0.1)

8-1. How much is the incremental cost of natural gas production (\$/Mcf) if the incremental cost of natural gas production = the net profit of natural gas production w/o CCS - the net profit of natural gas production w/ CCS? [10 pts.]

8-2. How much is the cost of CO<sub>2</sub> avoided (\$/tonne)? [10 pts.]

----- This is the End of the Final Examination -----